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## XPLUS: HIGH HOLDING FORCE FILM

Use: suitable for semi and fully automatic pre-stretch machines up to 200%

Thickness (µm): 12

Width 500mm, 16 kg/roll, clear. Standard roll type:

TECHNICAL DATA SHEET

Physical and mechanical properties (*)		UM		MD	TD	Test Method
Yield Tensile Strength		N/mm <sup>2</sup>	Average	9.0	9.1	- ASTM D882-97
			tolerances	±10%	±10%	
Tensile Strength at Break		N/mm²	Average	32	19	
			tolerances	±10%	±10%	
Elongation at Break		%	Average	350	580	
			tolerances	±10%	±10%	
Elastic Modulus		N/mm <sup>2</sup>	Average	118	120	
			tolerances	±10%	±10%	
Tear Strength		mN	Average	1340	4000	- ASTM D1922-94a
			tolerances	±10%	±10%	
Protrusion Puncture Resistance	F <sub>max</sub>	N	Average	14.5		- ASTM D5748-95
			tolerances	±10%		
	P <sub>break</sub>	mm	Average	99		
			tolerances	±10%		
Impact Strength		g	Average	156		- ASTM D1709-98
			tolerances	±10%		
Cling		cN	Average	16	60	ASTM D5458-95
			tolerances	±10%		A3 1101 D3430-83
Guaranteed Pre-Stretch		%	200		NP Method	
Max Pre-Stretch		%	210		NP Method	

<sup>(\*)</sup> All above data are in respect of the following parameters: thickness 12µm, temperature 23±2°C, relative humidity 50±5%.

**Management System certified** ISO 9001 ISO 14001







